



Rolls-Royce

Civil & Defence Aerospace

Certificate of Approval

Approval No: **154145 / 02**

Rolls-Royce hereby certifies that

LUSH HEAT TREATMENT LIMITED
128 GREAT NORTH ROAD
HATFIELD, AL9 5JN
- UNITED KINGDOM -

Vendor Code: **206450 / 246552**

is approved in accordance with Rolls-Royce SABRe as
Special Process supplier for the following regions:

- **Rolls-Royce plc.**
- **Rolls-Royce Deutschland Ltd & Co KG**
- **Rolls-Royce Corporation**

Content Overview

1. General Approval Scope
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continued...

Issue Date: **13th November 2024**

Expiry Date: **unlimited**



i.V. Robert Starcke

Head of Supplier Quality

Rolls-Royce Deutschland Ltd & Co KG



i.A. Frank Schmidt

Global Supplier Control Authority

Rolls-Royce Deutschland Ltd & Co KG



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1. General Approval Scope

- CONTROL OF THERMAL PROCESSING EQUIPMENT IN ACCORDANCE TO RRP54000
- TECHNICAL CONTROL OF SPECIAL PROCESSES IN ACCORDANCE WITH RRP50000

APPROVED PROCESSES

- | | | |
|--------------------------|-------------------------|-----------------------|
| - JP29A | - SH25 A, B, D, E, F, H | - SH127 A |
| - JP36 | - SH25 J, K, L, M | - SH128 A, B |
| - JP41 | - SH32 | - SH129 |
| - JP47 | - SH35 | - SH132 |
| - JP50 | - SH43 A | - SH133 |
| - JP55 | - SH45 A, B, C, D, E | - SH134 A, B, C, D, E |
| - JP56 | - SH46 A, B, C | - SH135 |
| - JP59 | - SH47 | - SH137 |
| - JP60 | - SH48 | - SH138 |
| - JP63 | - SH49 | - TI-102/2 |
| - JP65 | - SH60 | - TI-102/12 |
| - JP66 | - SH65 | - TI-102/39 |
| - JP71 | - SH73 | - TI-102/44 |
| - JP76 | - SH75 | - TI-102/48 |
| - JP78 | - SH77 | - TI-102/52 |
| - JP91 | - SH78 | - TI-102/53 |
| - JP100 | - SH80 A, B | - TI-102/54 |
| - RPS194 | - SH82 | - TI-102/55 |
| - RPS258 | - SH85 A | - TI-102/56 |
| - RPS323 | - SH87 | - TI-102/57 |
| - RPS356 | - SH93 | - TI-102/58 |
| - RPS367 | - SH95 | - TI-102/59 |
| - RPS431 | - SH102 | - TI-102/66 |
| - RPS574 | - SH105 | - TI-102/67 |
| - RRP51000 ¹⁾ | - SH109 | - TI-102/68 |
| - RRP54004 | - SH117 A, B | - TI-102/69 |
| - RRP54010 | - SH122 | - TI-102/70 |
| - RRP57010 | - SH123 | - TI-102/76 |
| - RRP58007 | - SH125 | - TI-102/84 |

RESTRICTED TO

¹⁾ CLEANING AND VAPOUR DEGREASING



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APPROVED PROCESSES

- TI-102/88
- TI-102/89
- TI-102/92
- TI-102/95
- TI-102/96
- TI-102/97
- TI-102/98
- TI-102/101
- TI-102/104
- TI-102/120
- TI-102/123
- TI-102/124
- TI-102/132
- TI-102/135
- TI-102/142
- TI-102/143
- TI-102/150
- TI-102/151
- TI-102/157
- TI-102/159
- TI-102/160
- TI-102/161
- TI-102/163
- TI-102/164
- TI-102/165
- TI-102/166
- TI-102/170
- TI-102/171
- TI-102/172
- TI-102/173
- TI-102/174
- TI-102/175
- TI-102/176
- TI-102/177
- TI-102/178
- TI-102/180
- TI-102/185
- TI-102/186
- TI-102/189
- TI-102/190
- TI-102/191
- TI-102/192
- TI-102/193
- TI-102/195
- WP469
- WP717
- WP851

2. Regional Limited Approval Scope

Rolls-Royce plc.

- AUTHORITY TO APPROVE PROCESS DATA CARDS
IN ACCORDANCE WITH ADDENDUM - SUPPLIER AUTHORIZATION

Rolls-Royce Deutschland Ltd & Co KG

- AUTHORITY TO APPROVE PROCESS DATA CARDS
IN ACCORDANCE WITH ADDENDUM - SUPPLIER AUTHORIZATION

Rolls-Royce Corporation

NONE



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Addendum – Supplier Authorization

In accordance with Rolls-Royce SABRe requirements
the following Supplier Authorization is granted:

1. Delegation

Authority to approve Process Data Cards (PDC) in accordance with RRP50000

- All products for Roll-Royce Corporation are excluded from this authorisation.
- This Delegation is valid for all Unclassified components (not subject to RRES90000).
- Any deviation including result of substantiation shall be submitted to Rolls-Royce External Laboratory materials group for approval.

2. Condition

- The authorisation is applicable to any product acknowledged by Rolls-Royce direct or cascaded purchase order.
- The Rolls-Royce Technical Authority shall be contacted to initiate any delegation update.
- Approval records for any product released under delegated authority are to be available for review at Rolls-Royce request.
- Rolls-Royce reserves the right to withdraw delegate authority completely or partially at any time without notice



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3. Delegated Scope

Supplier Authorization	affected region		Authorized Delegation (Rolls-Royce)	Authorized Personal (Supplier)	Related Process ¹⁾ (Supplier)	Remarks
	RRplc	RRC				
Process Data Card (PDC)	X	-	VALID FOR ALL APPLICABLE - COMMODITIES - MATERIALS - PRODUCT	MLC135 (Register of Data Card Delegations)	-	-

¹⁾ The Authorization is applicable to process specifications defined as per supplier's internal procedure. Any subsequent revision of this procedure shall be communicated to Rolls-Royce for review.